

Series MEGA/V



This series incorporates the fixed table and movable head system, adopting the swan neck system.

Displacements up to 100 mt./min. machines.

This model has been designed for panel machining, either agglomerate or MDF, as well as solid wood.

It is ideal for medium-sized businesses that want to modernize and automate its production processes, giving to your furniture a better finish and greater ease of machining.

The standard machine configuration allows us to cut, to frame and horizontal and vertical drilling along the "X" and "Y" axis, making any type of irregular forms.



	MEGA-30/B	MEGA-30/S	MEGA-40	MEGA-50/S
Working area	3000 x 1000 x 130 mm.	3000 x 1400 x 130 mm.	4000 x 1400 x 130 mm.	5000 x 1400 x 130 mm.
Other measures available on demand				

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RIERGE

Head composition.

- 3 or 5 axis vertical milling spindle.
- Vertical and horizontal drilling unit with circular saw.
- 2 vacuum pumps de 250 m³
- Subjection is made by clamp-holder console
- TwinCam 11 Basic.
- CNC Siemens 840 DSL.

Other configurations are possible on demand.



	MEGA-30/B	MEGA-30/S	MEGA-40	MEGA-50/S
Milling motor	10 kw. ISO/30	10 kw. HSK/63	10 kw. HSK/63	10 kw. HSK/63
Tool change	6 u.	10 u.	10 u.	10 u.
Drilling group	10 V 6 en "X", 5 en "Y" - 3H. 1+1	14 V 7 en "X", 8 en "Y" - 3H. 1+1	14 V 7 en "X", 8 en "Y" - 3H. 1+1	14 V 7 en "X", 8 en "Y" - 3H. 1+1
Circular saw	X	X	X	X
Vacuum pump	250 m ³	250 m ³	250 m ³	250 m ³
Lubrification	Automatic	Automatic	Automatic	Automatic